

OEM Flow sensor type 235 for liquid media

Flow range

1.8 ... 240 l/min

Nominal diameters

DN 10 / 15 / 20 / 25 / 32

Temperature measurement

-40 ... +125 °C



The type 235 is based on the type 200 but incorporates a brass housing. The flow sensor type 235 is based on the Kármán vortex trail. You can choose between various versions as integrated temperature measurement. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Low cost product with high levels of accuracy
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium with PT1000 or NTC
- Drinking water approval WRAS, ACS

Technical Overview

Flow measurement

Measuring principle		Vortex	Piezoelectric sensor element
Measuring range			1.8 ... 240 l/min
Nominal diameters			DN 10 / 15 / 20 / 25 / 32
Accuracy at < 50% fs (water)			< 1% fs
Accuracy at > 50% fs (water)			< 2% measuring value
Response time	Immediately Therefore suitable for spigot use.	Signal delay	< 100 ms
		Response time	< 5 ms

Temperature measurement

Measuring principle	Resistance		PT1000 NTC
	Measuring range		-40 ... +125 °C
PT1000	Accuracy	Class B DIN EN 60751	@ T = 0 °C ± 0.3 K @ T ≠ 0 °C ± 0.3 K ± 0.005 * ΔT
	Measuring range		-40 ... +125 °C
NTC	Accuracy	NTC 10 kOhm @ 25 °C β = 4050	@ T = +25 °C ± 0.7 K @ T < +25 °C ± 0.7 K ± 0.025 * ΔT @ T > +25 °C ± 0.7 K ± 0.050 * ΔT
Temperature influences	Self-heating at temperature sensor		1 K/mW
	Conduction resistance to connector		0.8 Ohm

Operating conditions

Medium	Suitable for heating circuit water with the usual additives Drinking water		Other medium on request
Temperature		Media	< +125 °C
		Ambient	-15 ... +85 °C
		Storage	-30 ... +85 °C
		(for lifetime)	12 bar at +40 °C
		(for lifetime)	6 bar at +100 °C
		(for 600 hours)	4 bar at +125 °C
		(for 2 hours)	4 bar at +140 °C
		(max. test pressure)	18 bar at +40 °C
Cavitation	The following equation is valid to prevent cavitation:		$P_{abs.outlet} / P_{difference} > 5.5$

Materials in contact with medium (FDA-conform)

Sensor paddle		ETFE
Case with damming body		Brass (CuZn40Pb2), PA6T/6I (40% GF)
Sealing material		EPDM (perox.) (for drinking water) FPM

Electrical overview

Power supply		U_{IN}	5 VDC ±5%
Output flow (Q)	Frequency Square pulse signal	$U_{OUT.Q.Frequency}$	< 0.1 ... > 4.75 V
Output temperature (T)	Resistant signal	$R_{OUT.PT1000}$	PT1000 class B DIN EN 60751
		$R_{OUT.NTC}$	NTC 10 kOhm @ 25 °C; β = 4050
Electrical connection and protection class		Connector RAST 2.5 / 2.54	IP 20
Load against GND or IN		Connector M12x1	IP 65
			> 10 kOhm / < 10 nF
Current consumption I_{IN} load free		Version OEM	< 6 mA
		Version standard	< 10 mA

Weight

	with thread K	with thread M	with thread G
DN 10 with condensation protection	~ 200 g	~ 241 g	~ 307 g
DN 15 with condensation protection	~ 250 g	-	~ 310 g
DN 20 with condensation protection	~ 378 g	-	~ 490 g
DN 25 with condensation protection	~ 303 g	-	~ 707 g
DN 32 with condensation protection	-	-	~ 696 g

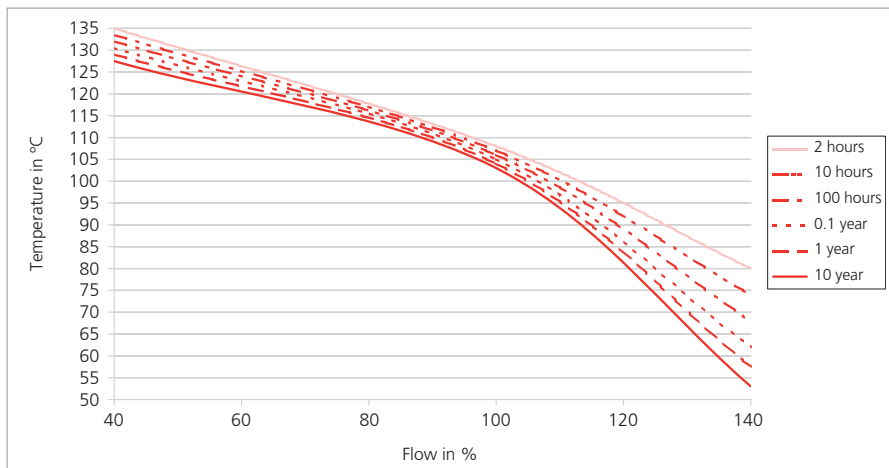
Test / Admissions

Electromagnetic compatibility	acc. to EN 61326-2-3 (no protection at surge)
Drinking water approval	WRAS, ACS Plastic parts with KTW and W270 approval

Packaging

Single packaging	
Multiple packaging	

Minimum life span on high flow rate and high temperature



Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow rate	Frequency range	Q ₀	K _f	Pressure drop ^{1), 2)}
DN 10	K	1.8 ... 32 l/min	1.416 ml	0.265 ... 4.716 m/s	23 ... 374 Hz	-0.2	0.0860	22.50 * Q ²
	G, M		1.383 ml		24 ... 380 Hz		0.0840	
DN 10	K	2.0 ... 40 l/min	1.419 ml	0.295 ... 5.895 m/s	26 ... 467 Hz	-0.2	0.0860	22.50 * Q ²
	G, M		1.386 ml		26 ... 479 Hz		0.0840	
DN 15	K	3.5 ... 50 l/min	3.036 ml	0.290 ... 4.145 m/s	20 ... 273 Hz	-0.2	0.1836	6.70 * Q ²
	G		2.993 ml		20 ... 277 Hz		0.1810	
DN 20	K	5.0 ... 85 l/min	6.173 ml	0.265 ... 4.509 m/s	14 ... 229 Hz	-0.3	0.3730	2.50 * Q ²
	G		6.140 ml		14 ... 230 Hz		0.3710	
DN 25	K	9.0 ... 150 l/min	12.201 ml	0.283 ... 4.709 m/s	13 ... 205 Hz	-0.2	0.7340	0.92 * Q ²
	G		12.134 ml		13 ... 206 Hz		0.7300	
DN 32	K	14 ... 240 l/min	27.513 ml	0.290 ... 4.974 m/s	9 ... 145 Hz	-1.47	1.6710	0.25 * Q ²

Characteristic line formula frequency output

$$Q_v = K_f * f + Q_0$$

Formula quantity per pulse [litres/pulse]

$$\frac{\text{quantity}}{\text{pulse}} = \frac{Q_v * K_f}{60 * (Q_v - Q_0)}$$

Legend

Q _v	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
f	Frequency	[Hz]
quantity / pulse	Quantity per pulse	litres / pulse

Order code selection table

		1	2	3	4	5	6	7
		235. X X X X X X X						
Version	Flow	9						
	Flow and temperature (PT1000)	8			1			
	Flow and temperature (NTC)	7			1			
Nominal diameters and flow range	DN 10 1.8 ... 32 l/min.		1	0				
	DN 10 2.0 ... 40 l/min.		1	1				
	DN 15 3.5 ... 50 l/min.		1	5				K, G
	DN 20 5.0 ... 85 l/min.		2	0				K, G
	DN 25 9.0 ... 150 l/min.		2	5				K, G
	DN 32 14.0 ... 240 l/min.		3	2				K
Output / power supply	Frequency output, 0 ... 5 VDC (Square pulse signal) 5 VDC OEM	9				0		
	Frequency output, 0 ... 5 VDC (Square pulse signal) 5 VDC Standard					1		
Electrical connection	3-pole connector RAST 2.5	9				0		
	2x3-pole connector RAST 2.5	7,8			1	1		
	3-pole connector RAST 2.5 (condensation protection)	9				2		
	2x3-pole connector RAST 2.5 (condensation protection)	7,8			1	3		
	3-pole circular connector M12x1 (condensation protection)	9			1	4		
	5-pole circular connector M12x1 (condensation protection)	7,8			1	5		
Sealing material	EPDM Ethylene propylene rubber (peroxidically cross-linked)						1	
	FPM ³⁾ Fluoro elastomer						2	
Tube connection	Brass with outside thread							
	K (DN 10 - G ½; DN 15 - G ¾; DN 20 - G 1; DN 25 - G 1 ¼; DN 32 - G 1 ½)							K
	M (DN 10 - G ¾)							M
	G (DN 10 - G 1; DN 15 - G 1; DN 20 - G 1 ¼; DN 25 - G 1 ½)							G

Accessories ⁴⁾

			Order number
Connector RAST 2.5 with cable	3-pole	30 cm	111668
Connector RAST 2.5 with cable	3-pole	110 cm	101817
Straight-wire box for connector M12x1 with cable	3-pole	200 cm	114605
Corner-wire box for connector M12x1 with cable	3-pole	200 cm	114604
Connector RAST 2.5 with cable	2x3 pole	110 cm (with temperature)	114629
Straight-wire box for connector M12x1 with cable	5-pole	200 cm (with temperature)	114564
Corner-wire box for connector M12x1 with cable	5-pole	200 cm (with temperature)	114563
Straight-wire box for connector M12x1 screwing terminal	5-pole		115024

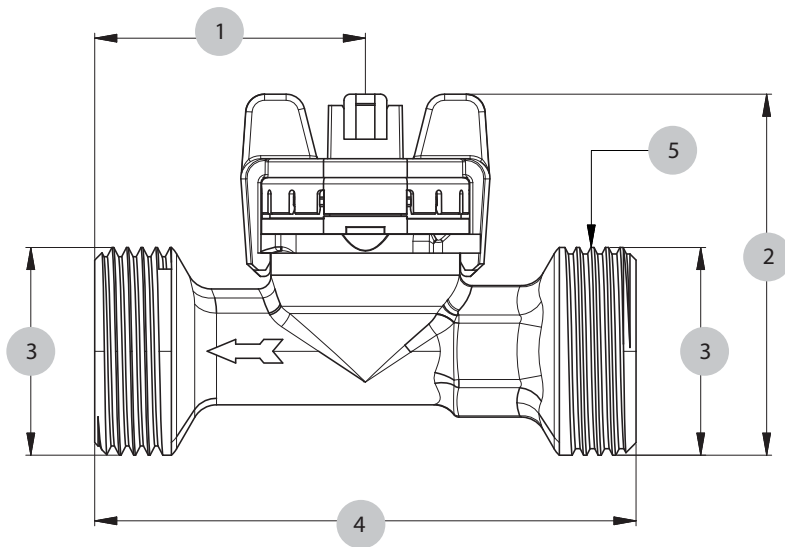
¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

³⁾ No drinking water approval

⁴⁾ Accessories supplied loose

Dimension diagram

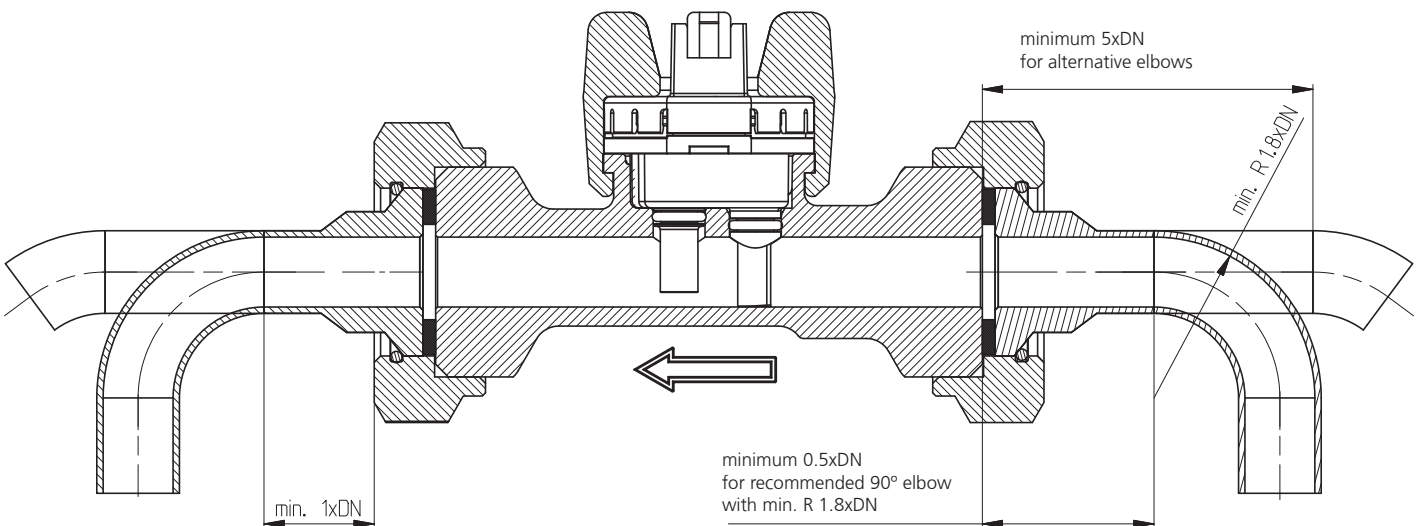


	1	2	3	4	5
DN10 K	43	51.1	G ½	86	↻ 19
DN10 M	43	54.1	G ¾	86	↻ 19
DN10 G	43	57.3	G 1	86	↻ 19
DN15 K	41	55.9	G ¾	87	↻ 22
DN15 G	41	59.3	G 1	87	↻ 22
DN20 K	40.6	61.6	G 1	105	↻ 27
DN20 G	40.6	65.6	G 1 ¼	105	↻ 27
DN25 K	50	68.1	G 1 ¼	120	↻ 34
DN25 G	50	71.1	G 1 ½	120	↻ 34
DN32 K	50	74.9	G 1 ½	134	↻ 41

Tube mounting instructions

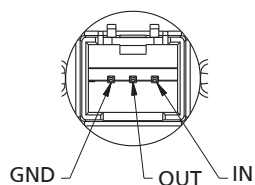
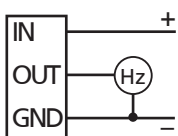
Consider the following to ensure the correct function of the sensor.

- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside

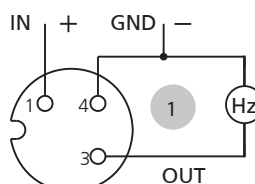


Electrical connections

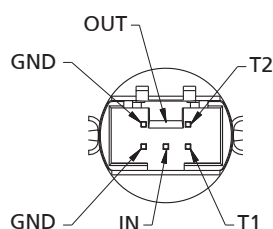
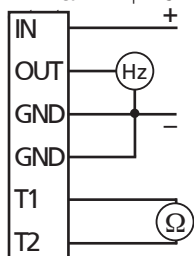
RAST 2.5 without temperature output



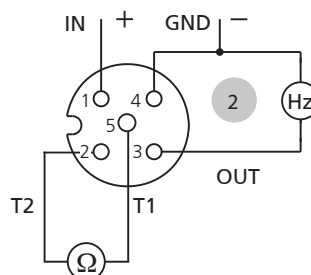
Connector M12x1 without temperature output



Connector 2x3-poles with temperature



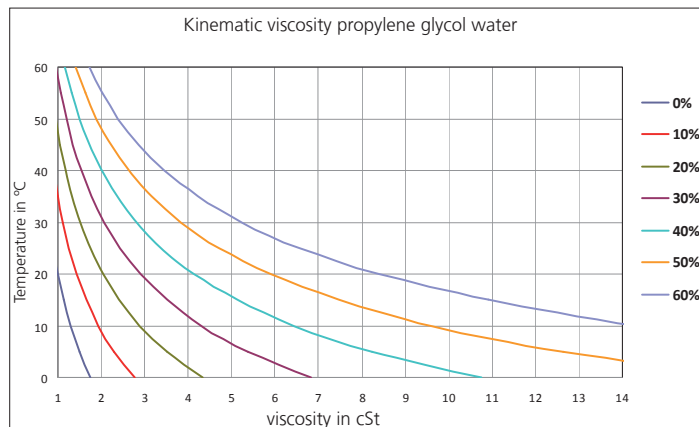
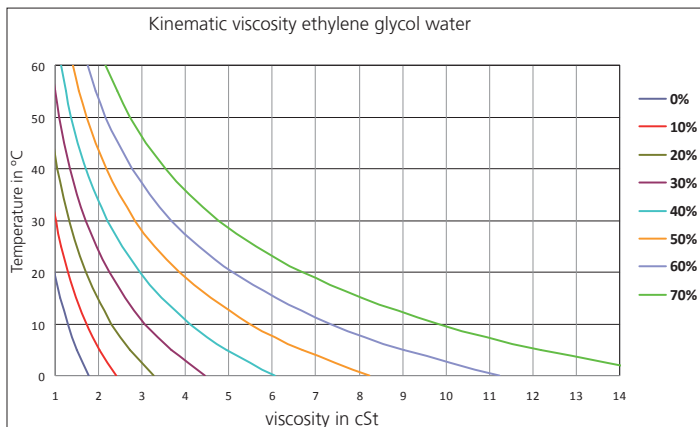
Connector M12x1 with temperature output



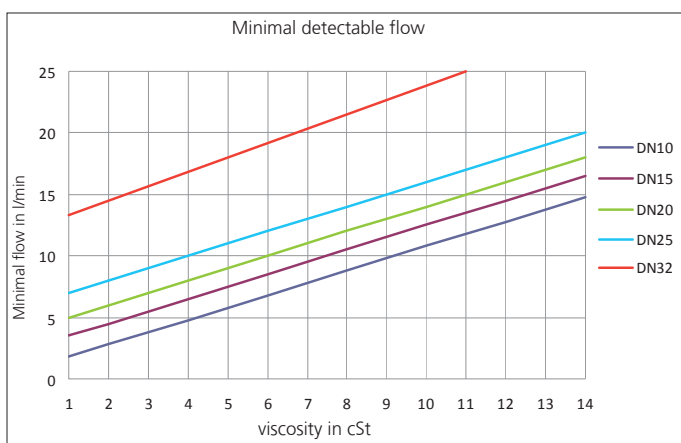
Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

With the following definitions we are able to correct the influence of media with higher viscosity than water (= media viscosity > 1.8 cSt) in order to reach a measuring accuracy of 3% fs in the range of 1.8 - 4 cSt and of 4% in the range of 4 - 14 cSt (ν = viscosity in cSt).

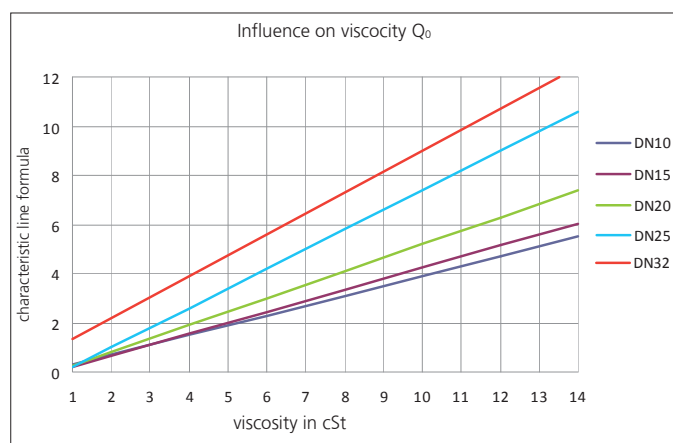
Definition of viscosity of glycol-water-compound



Definition of respond threshold Q_{min}



Definition of characteristic line formula $Q_v = k_f * f + Q_0$



Formula respond threshold Q_{min} in l/min
< DN10 not possible

- DN10: $Q_{min} = \nu + 0.8$
- DN15: $Q_{min} = \nu + 2.5$
- DN20: $Q_{min} = \nu + 4$
- DN25: $Q_{min} = \nu + 8$
- DN32: $Q_{min} = \nu + 13$

Formula characteristic line for $Q \geq Q_{min}$ in l/min
< DN10 not possible

- Frequency output:
- DN10: $Q = K_f * f - 0.40\nu + 0.20$
 - DN15: $Q = K_f * f - 0.45\nu + 0.25$
 - DN20: $Q = K_f * f - 0.55\nu + 0.25$
 - DN25: $Q = K_f * f - 0.80\nu + 0.60$
 - DN32: $Q = K_f * f - 0.85\nu - 0.55$

Huba Control AG
Headquarters

Industriestrasse 17
5436 Würenlos
Telefon +41 (0) 56 436 82 00
Telefax +41 (0) 56 436 82 82
info.ch@hubacontrol.com

Huba Control AG
Niederlassung Deutschland

Schlattgrabenstrasse 24
72141 Walddorfhäslach
Telefon +49 (0) 7127 23 93 00
Telefax +49 (0) 7127 23 93 20
info.de@hubacontrol.com

Huba Control SA
Succursale France

Rue Lavoisier
Technopôle Forbach-Sud
57602 Forbach Cedex
Téléphone +33 (0) 387 847 300
Télécopieur +33 (0) 387 847 301
info.fr@hubacontrol.com

Huba Control AG
Vestiging Nederland

Hamseweg 20A
3828 AD Hoogland
Telefoon +31 (0) 33 433 03 66
Telefax +31 (0) 33 433 03 77
info.nl@hubacontrol.com

Huba Control AG
Branch Office United Kingdom

Unit 13 Berkshire House
County Park Business Centre
Shrivenham Road
Swindon - Wiltshire SN1 2NR
Phone +44 (0) 1993 776667
Fax +44 (0) 1993 776671
info.uk@hubacontrol.com